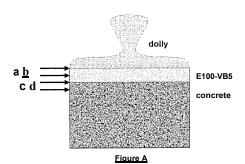


Client Elite Crete Systems
Project: Elite Crete E96 Testing
Contact: R&D Department
Test Location: CTLGroup Rm. B128 Laboratory

CTLGroup Proj. No.: 281418 CTLGroup Proj. Mgr.: E. Rodenkirch Technician/Analyst: M. Klaric Approved: E. Rodenkirch

## ASTM D7234 Pull-Off Adhesion Strength of Coatings on Concrete 59-DAY RESULTS

Sample I.D.	Product	Age (days)	Tensile Bond Strength, psi	Failure Mode	Temp/RH (OF/%)	Average tensile bond strength, psi (Rounded to the nearest 10psi)	Std deviation tensile bond strength, psi
Α	E100-VB5 over	59	338	d-100%	73/50	360	22
В			359	d-100%	73/50		
С	50% RH		381	d-100%	73/50		
A	E100-VB5 over 75% RH	59	381	d-100%	73/50	390	8
В			388	d-100%	73/50		
С			396	d-100%	73/50		
Α	E100-VB5 over 85% RH	59	403	d-100%	73/50	380	22
В			373	d-100%	73/50		
С			359	d-100%	73/50		



## Key for plane of failure (failure mode)

- a. Adhesive failure at E100-VB5 and epoxy ("5-minute epoxy") interface to dolly
- b. Cohesive failure within E100-VB5
- c. Adhesive failure between E100-VB5 and concrete
- d. Cohesive failure within concrete

## Notes:

- 1. Tests performed in accordance with ASTM D7234-12 using Germann Bond Test Instrument, s/n 050819 calibration Sept. 29, 2014, with 50mm diameter circular fixture and 55mm annular bearing ring.
- 2. The bond strength (or tensile strength) in PSI is calculated as the actual pullforce in Newtons divided by the pulling area of 1963 mm2 (for a 50mm core diameter) and multiplying by 145.
- 3. Tests reported herein represent specifically the specimens tested.
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- 5. Prepared specimens were mounted and sealed over trays containing saturated salt solutions, with a minimum 1/4-in.air gap, for the amount of time indicated in the "Age" column.